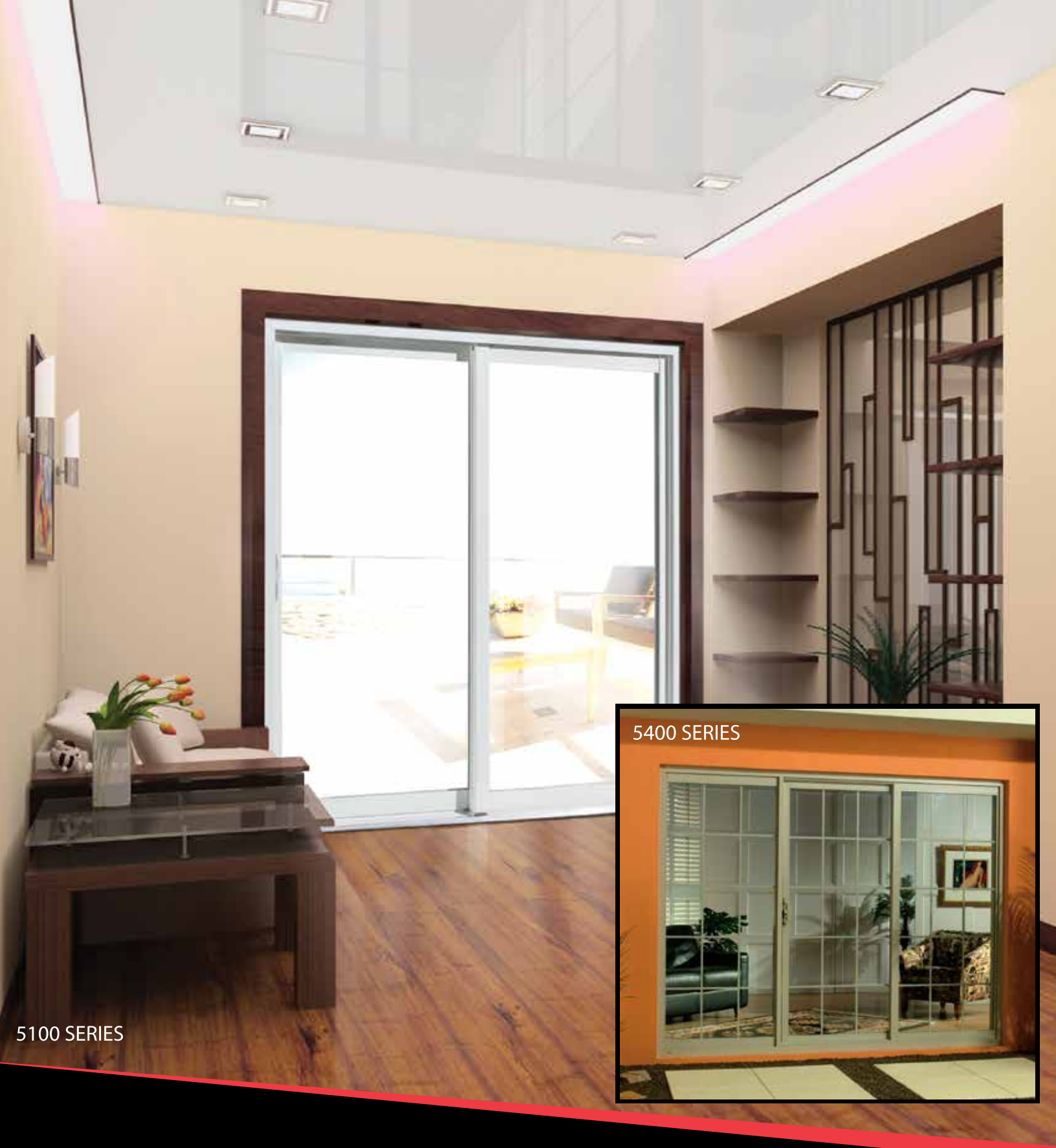




5300 SERIES

**PATIO DOORS**  
5100/5300/5400 SERIES

**ALUMINART**  
WINDOWS AND DOORS



5100 SERIES



5400 SERIES

enhanceyourhome

# FEATURES & BENEFITS

## FEATURES

## BENEFITS

### 5 7/8" Frame

- Mechanically fastened
- Wood clad frame (5300 Series)
- All vinyl frame (5100 Series)
- 3 weather seals
- Anodized screen track and stainless steel roller track
- 8 degree sill slope
- Available in Tan or White (shown below) (5100/5300 Series)

- Durable and easy to install components are easily replaceable
- 2 polypropylene finseal and 1 flexible bulb seal
- No corrosion to worry about
- Optimal drainage and water-tightness

### 4 7/8" Frame

- All welded frame (5400 Series)
- Vinyl threshold cover
- Dual seal weather-stripping
- Available in Tan (shown below) or White (5400 Series)

### Sashes

- Mechanically fastened reinforced sashes (5100/5300 Series)
- Welded sash (5400 Series)
- 1" deep interlocks with finseal weatherstripping at meeting rail, forming a double perimeter seal
- Top and bottom rails are the same. Pre-drilled lock holes (5100/5300 Series)
- Adjustable, weather-sealed tandem steel ball-bearing rollers with zinc alloy wheels. With adjustment ports at each corner.

- Maximum strength and sturdiness means able to withstand higher wind loads
- Superior air-tightness

### Glazing

- Cardinal Low E<sup>2</sup> Argon Gas with Super Spacer
- Triple Glazing with Double Low E<sup>2</sup>
- 1" sealed units

- Doors are totally and easily reversible even after initial installation
- Strong, durable and smooth. Easy-to-adjust wheels.
- Optimal thermal performance
- The most dependable sealed unit in the industry

### Hardware

- Standard Elite Lock available in White, Black, Ivory and Sandalwood.
- Exterior finger grips also available.



5300 SERIES



5400 SERIES



5100 SERIES

## OPTIONS

- Custom Retractable Screen
- 2" Vinyl Jamb Extensions
- 1 1/4" Sill Extension
- Key Locks, Kick Locks, Security Bars and Multi-Point Locks
- A wide array of exterior or solid colour options. Interior woodgrain also available.
- V- Groove in various patterns
- Venetian Blinds on 5, 6, 7 1/2, 9, 10 and 12 foot doors



Kick Lock



Security Bar

## ENHANCEMENTS

- Multi-Point Hardware
- Keyed Lock
- Kick Lock
- Stainless Steel Hardware
- Brickmould
- Nailing Fin
- Transoms
- Retractable Screen

## RETRACTABLE SCREEN



Our retractable screen rolls away when you don't need it. This prevents the build up of dirt and allergens making it easy to clean and operate.

## HARDWARE



Brass Legacy Lock with Key (upgrade)

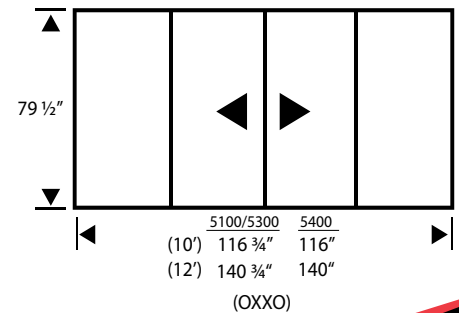
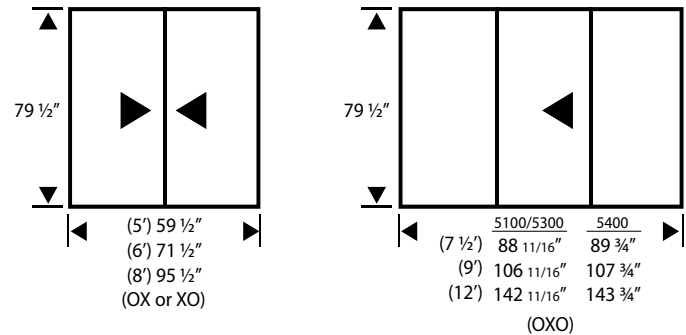


Bright Chrome or Satin Legacy Lock with Key (upgrade)



Black Nickel Legacy Lock with Key (upgrade)

## STANDARD SIZES



## GRIDS



1/4" x 5/16" Pewter



1/4" x 5/16" Brass



1/4" x 5/16" White

## PERFORMANCE

Air Tightness	A3
Water Tightness	B3
Wind Load Resistance	C3
Ease of Operation	E3
Forced Entry	F1

Our products meet the Energy Star program guidelines for helping businesses and individuals protect the environment through superior energy efficiency.

